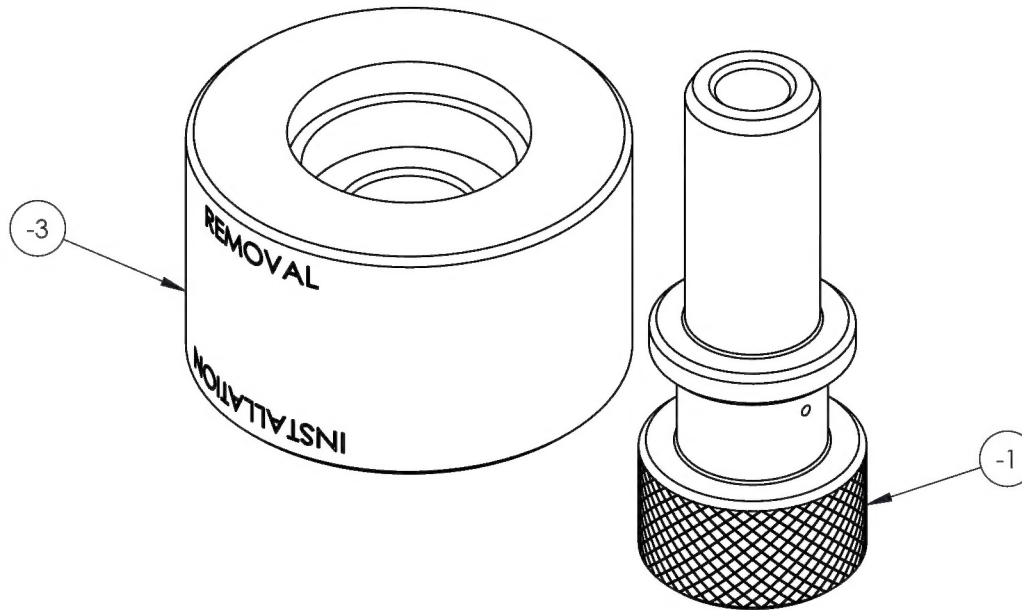


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



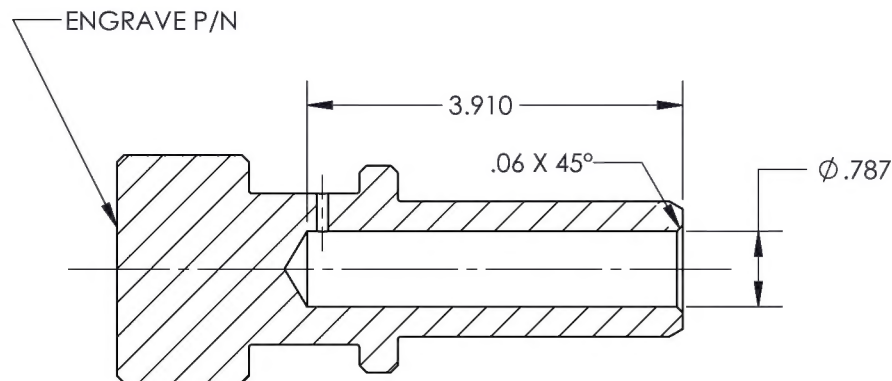
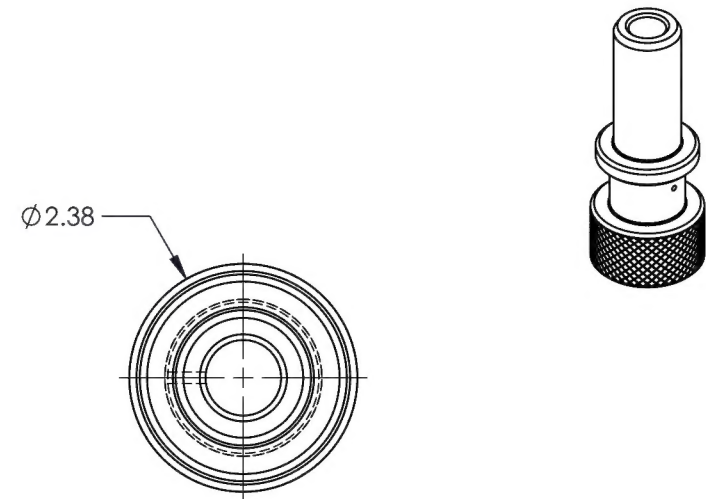
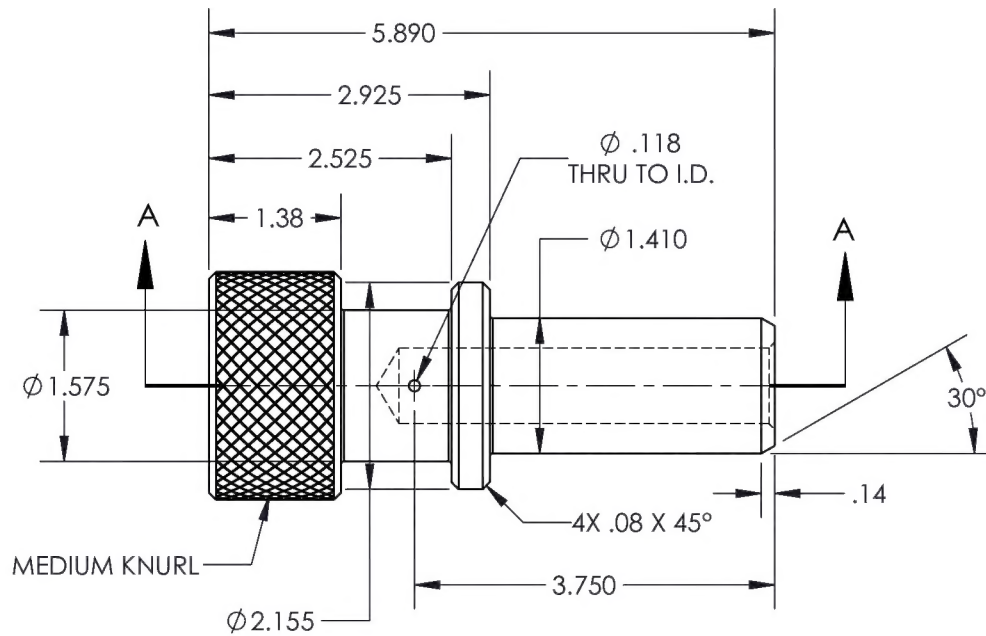
UNDER REVIEW
URF 19-984 19.10.24 (VM)

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SEAL TOOL	6061	Ø2-3/8 X 6	2
			-3	1	HOLDER	6061	Ø4-3/4 X 2-7/8	3

 RED BARN MACHINE	
TITLE SEAL REMOVAL TOOL	
DWG NO. RBW109-3130-80-105	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2 DATE 4/12/2011 SHEET 1 OF 3	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL AW109	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A

①
SEAL TOOL

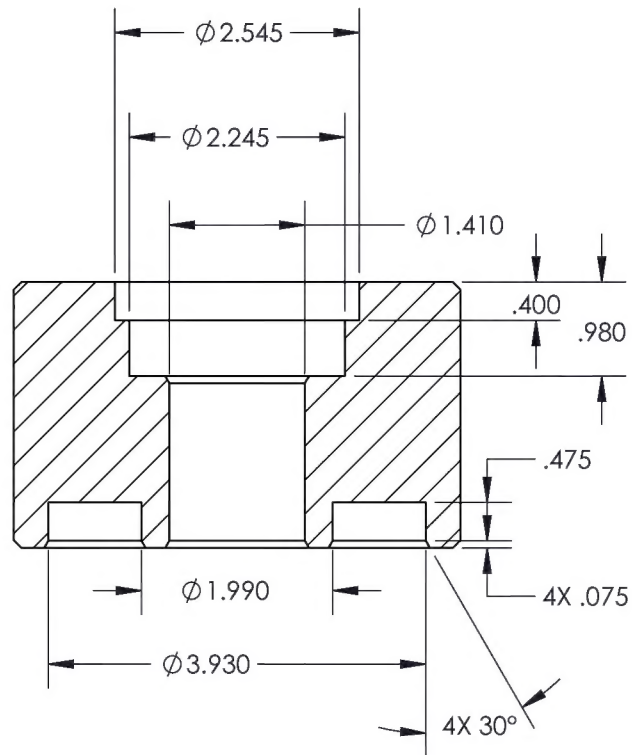
UNDER REVIEW
URF 19-984 19.10.24 (VM)

RED BARN MACHINE	
SEAL REMOVAL TOOL	
DWG NO.	RBW109-3130-80-105-1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:2
DATE	4/12/2011
SHEET 2 OF 3	

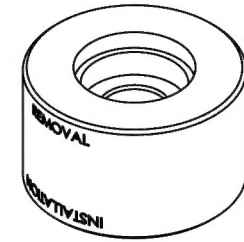
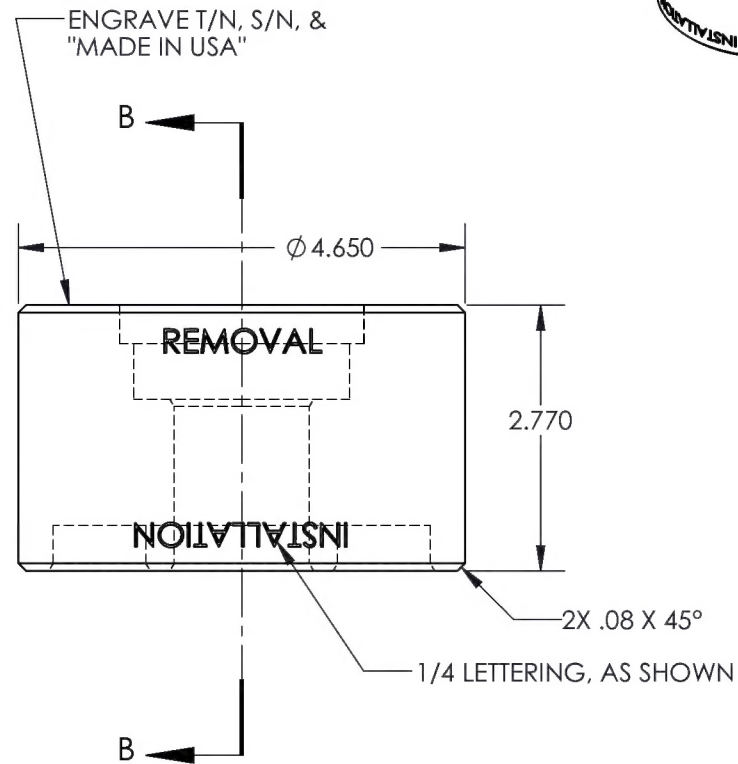
DRAWN BY: GILBERT
APPROVED <i>D Weil</i>
HEAT TREAT
FINISH ANODIZE CLEAR
SPEC MIL-A-8625F, TYPE II, CLASS I
USED ON MODEL
AW109

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION B-B



(-3)

HOLDER

UNDER REVIEW

URF 19-984 19.10.24 (VM)

 RED BARN MACHINE	
SEAL REMOVAL TOOL	
DWG NO.	RBW109-3130-80-105-3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:2
DATE	4/12/2011
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT: ANODIZE CLEAR SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL: AW109	
SHEET 3 OF 3	